



Dart Aerospace Ltd.  
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Hawkesbury, ON  
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Canada

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001479

D044-719-011L02  
Job Sheet 167354



Part No: D044-719-011L02

Job Qty: 4 ea

Part Name: R44 Cabin Floor Protectors - Black



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/30/17

Job Tracking No:

Due Date: 11/17/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Note: DWG DSI 9504 REV A, D3281 REV F IPP Rev:A New Issue 10.03.03 LL IPP Rev:B as per DSI 9504 DD  
10.03.08 verified by:EC

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off       |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                |
| 90    | Start up Operation | 4 Ea  | 11/17/17   | 11/17/17 | 0.00      | 0.00    | Start Up Stores/Pkg-1 |           | MAR 07 2018    |
| 110   | Packaging          | 4 pcs | 11/17/17   | 11/17/17 | 0.00      | 0.00    | Packaging1            |           | MAR 07 2018    |
| 120   | QC                 | 4 pcs | 11/17/17   | 11/17/17 | 0.00      | 0.00    | QC4                   |           |                |
| 125   | DC                 | 4 pcs | 11/17/17   | 11/17/17 | 0.00      | 0.00    | DC                    |           |                |
| 130   | Packaging          | 4 pcs | 11/17/17   | 11/17/17 | 0.00      | 0.00    | Packaging3            |           |                |
| 140   | QC21-FG            | 4 Ea  | 11/17/17   | 11/17/17 | 0.00      | 0.00    | QC21                  |           | 21 MAR 07 2018 |

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

125 - Document Control Photocopy bluefile and create labels per PPP D044-719-011L02 CHG004

130 - Identify as per dwg & Stock Location: FG026 Identify and pack for shipping as per PPP D044-719-011L02  
Location:FG026

140 - QC21- Final Inspection - Work Order Release

### Job BOM

| Part / Item | Component Name                  | Quantity     | Operation             | Container |
|-------------|---------------------------------|--------------|-----------------------|-----------|
| D2854-1-100 | Velcro Strip, Looped            | 32 Ea (8 ea) | 90-Start up Operation | 5004010   |
| D2854-3-100 | Hooked Velcro                   | 32 Ea (8 ea) | 90-Start up Operation | 5004095   |
| D3281-1L02  | Floor Protector, Fwd LH Black   | 4 Ea (1 ea)  | 90-Start up Operation | 5047851   |
| D3281-2L02  | Floor Protector, Fwd RH (Black) | 4 Ea (1 ea)  | 90-Start up Operation | 5047857   |
| D3281-3L02  | Floor Protector, Aft LH (Black) | 4 Ea (1 ea)  | 90-Start up Operation | 5047860   |
| D3281-4L02  | Floor Protector, Aft RH (Black) | 4 Ea (1 ea)  | 90-Start up Operation | 5047866   |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | D2854-1-100    | 32       | 32        | 0         |
|                       | D2854-3-100    | 32       | 32        | 0         |
|                       | D3281-1L02     | 4        | 6         | 0         |
|                       | D3281-2L02     | 4        | 6         | 0         |
|                       | D3281-3L02     | 4        | 6         | 0         |
|                       | D3281-4L02     | 4        | 6         | 0         |



Container No: S048741



Part: D044-719-011L02

Job No: 167354

Serial No/Batch: S048741

Revision:

Inspector:

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Date: 03/07/18

### Part Specifications

Specifications could not be found.

*Plex 3/7/18 10:26 AM dart.quirion.sonia*



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## Container View (Active) - Master Unit Containers

| Master Unit No | Container No | Part No     | Part Name                       | From Container | Current Location | Quantity |
|----------------|--------------|-------------|---------------------------------|----------------|------------------|----------|
| 001479         | S004010      | D2854-1-100 | Velcro Strip, Looped            | S003901        | ST410            | 32       |
| 001479         | S004095      | D2854-3-100 | Hooked Velcro                   | F162756        | ST410            | 32       |
| 001479         | S048731      | D3281-1L02  | Floor Protector, Fwd LH Black   | S047851        | ST425            | 4        |
| 001479         | S048728      | D3281-2L02  | Floor Protector, Fwd RH (Black) | S047857        | ST425            | 4        |
| 001479         | S048734      | D3281-3L02  | Floor Protector, Aft LH (Black) | S047860        | ST425            | 4        |
| 001479         | S048735      | D3281-4L02  | Floor Protector, Aft RH (Black) | S047866        | ST425            | 4        |

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/7/18 10:51 AM Dart.joly.jocelyne



*Ref. only***2.0 GENERAL NOTES****COMPATIBILITY**

Compatibility of this installation with the aircraft is the **responsibility of the installer**. Ensure that this installation does not conflict with a previous modification.

**3.0 INSTALLATION PROCEDURE**

The Dart D044-719-011 Cabin Floor Protectors should be installed as follows:

- 3.1 Remove any existing floor protection that may interfere with the installation of the D3281-1, D3281-2, D3281-3, or D3281-4 Floor Protectors .
- 3.2 Apply qty(2) 10" long velcro strips to the bottom of all four Floor Protectors as shown in Figure 1. Remove adhesive back.
- 3.3 Place the D3281-1, D3281-2, D3281-3, and D3281-4 Floor Protectors on the cabin floor of the aircraft as shown in Figure 1. Push the trays down so they are firmly seated on the floor (ie. will not move during flight) and will not interfere with any of the aircraft controls.

NOTE: Previous interior modifications may necessitate minor trimming of D3281-1/-2/-3/-4 to facilitate installation. Trim to fit as required.

NOTE: To clean floor protectors, use mild soap or detergent with warm or cold water. Do not use abrasive or highly alkaline cleaners.

**4.0 WEIGHT AND BALANCE**

The following is the weight increase associated with the Cabin Floor Protectors. Be sure to subtract the weight of any parts removed.

| Installation           | Weight | LATERAL |         | LONGITUDINAL |           |
|------------------------|--------|---------|---------|--------------|-----------|
|                        |        | Arm     | Moment  | Arm          | Moment    |
| <b>D044-719-011</b>    | 3.9 lb | 0 in    | 0 in-lb | 50 in        | 195 in-lb |
| Cabin Floor Protectors | 1.8 kg | 0 m     | 0 m-kg  | 1.27 m       | 2.3 m-kg  |

**5.0 PARTS LIST**

| Qty<br>-011 | Part Number  | Description             |
|-------------|--------------|-------------------------|
| X           | D044-719-011 | CABIN FLOOR PROTECTORS  |
| 1           | D3281-1      | FLOOR PROTECTOR, FWD LH |
| 1           | D3281-2      | FLOOR PROTECTOR, FWD RH |
| 1           | D3281-3      | FLOOR PROTECTOR, AFT LH |
| 1           | D3281-4      | FLOOR PROTECTOR, AFT RH |
| 8           | D2854-1-100  | LOOPED VELCRO STRIP     |
| 8           | D2854-3-100  | HOOKEED VELCRO STRIP    |

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Revision: **A**  
Date: 04.06.10